

**Garant****Indexable insert for turning CC.T 09T304, for finish machining, Grade: HU7315-1**

### Order data

Order number	260058 HU7315-1
GTIN	4062406380281
Item class	21G

### Technical description

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting conditions	continuous
Chip breaker	AF
Coating	uncoated
Main application	N
ISO code indexable insert	CCGT 09T304
Tolerance	G
Tool material	Carbide
Feed f	0.03 - 0.1 mm/rev.

Cutting depth $a_p$	0.05 - 0.5 mm
Corner radius	0.4 mm
Cutting speed $v_c$ main application	120 - 600 m/min
Grade	HU7315-1
Type of product	Indexable insert for turning